





#### eco-systems SUSTAINABLE EXHIBITS

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#### **General Setup Instructions**

#### **Using Your Setup Instructions**

The Setup Instructions are created specifically for your configuration. They are laid out sequentially in levels, including exploded views, and a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions before attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is VERY IMPORTANT.

#### **Cleaning and Packing Your Display**

1) Use care when cleaning aluminum extrusion or Eco Glass inserts. Use only non-abrasive cleaners. 2) When cleaning laminate inserts, countertops, or panels use mild cleansers and a soft material such as cotton.

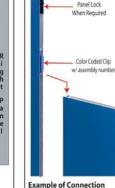
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage. Each Layer will be labeled with the packing order.

#### Level 2 = Red Level 3 = Gree Level 4 = Black Panel Lock then Required Color Coded Clip w/ assembly number Black Clip is bottom of / panel Cut Away View Of **Slide Clips**

Level 1 = Blue

Connector

Each component has 2 clips the lower clip is ALWAYS black. The top clip is color coded to distinguish the level. The color coded clip also contains the numbered label



Configurations are assembled from left to right, usually starting with #1 and following the numbered sequence.



The first level of components contains panel locks that are located at the top of the panel for extra stability and a seamless connection. When disassembling panels, twist top connection slightly and lift right panel upward.

#### General Setup Instructions for Extrusion System

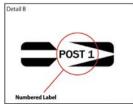


The Tool

Most exhibits can be assembled with the supplied Hex Key Tool. Occasionally, other tools maybe needed



Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection



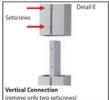
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With extrusion components the labels contain Black numbers unless otherwise specified.

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-		

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Attach base plate to vertical extrusion using the lock provided. Place base plate on ground and set than crates or tubs, they must be vertical post/lock in base plate slot. Tighten lock with Mulit-tool.



When vertical extrusions are packed in portable cases rather broken down into smaller sections which then require assembly.

> Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.



#### WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING





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# General Setup Instructions for Panel System

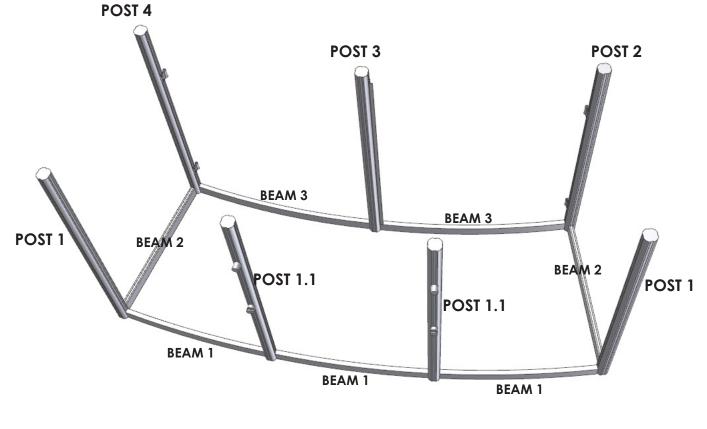
Components connect together

by aligning them and sliding

downward connecting clips

together.

QTY:	DESCRIPTION:	
2	RSG 540 @ 41.25"	
2	RSG 540 @ 41.25" w/ Pre-Installed Edge Grip Standoffs	
1	RSG 540 @ 41.25" w/ Pre-Installed Door Hinges	
1	RSG 540 @ 41.25" w/ (2) Pre-Installed Door Stops	
1	RSG 540 @ 41.25" w/ Pre-Installed Door Hinges	
3	Z45 Beam Formed w/ Locks	
2	Z45 Beam Formed w/ Locks	
2	Z45 Beam Formed w/ Locks	
	2 2 1 1 3 2	<ul> <li>2 RSG 540 @ 41.25"</li> <li>2 RSG 540 @ 41.25" w/ Pre-Installed Edge Grip Standoffs</li> <li>1 RSG 540 @ 41.25" w/ Pre-Installed Door Hinges</li> <li>1 RSG 540 @ 41.25" w/ (2) Pre-Installed Door Stops</li> <li>1 RSG 540 @ 41.25" w/ Pre-Installed Door Hinges</li> <li>3 Z45 Beam Formed w/ Locks</li> <li>2 Z45 Beam Formed w/ Locks</li> </ul>



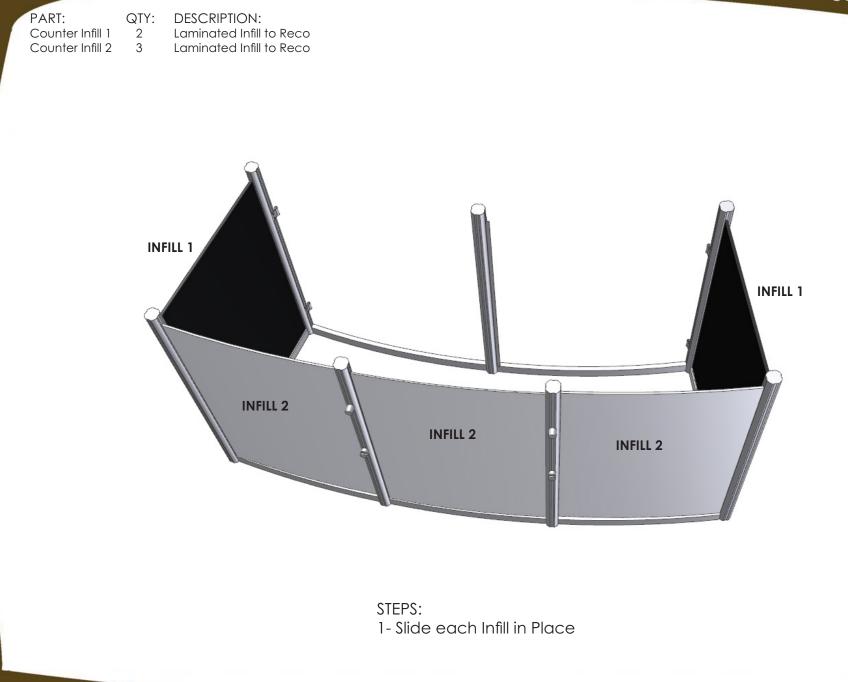
# STEPS:

1- Assemble Lower beams to Posts as shown

NOTE: Face all Labels inside the storage area, Posts labels indicate the top of the post.





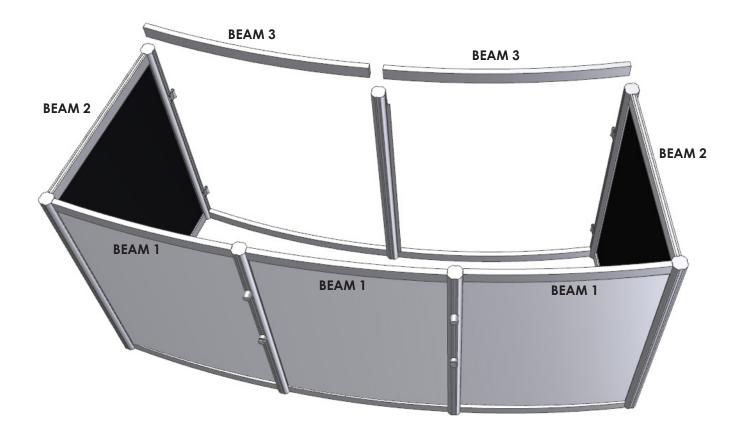


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**STEP 02** 

PART: BFAM 1	QTY:	DESCRIPTION: Z45 Beam Formed w/ Locks
BEAM 2	2	Z45 Beam Formed w/ Locks
BEAM 3	2	Z45 Beam Formed w/ Locks



## STEPS:

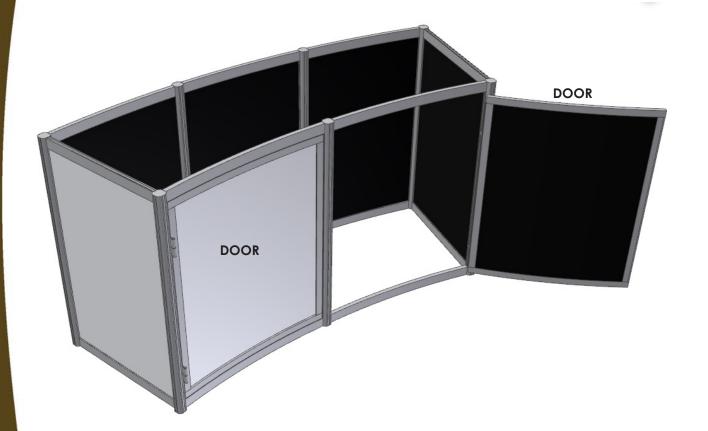
1- Place and Secure each beam with infill in lower channel of beam





PART: QTY: DESCRIPTION:

Door 2 Pre-Assembled Doors w/ Infill and Locks





#### STEPS:

- 1- Place (4) Hinge Pins on door hinges on POST 2 and 4
- 2- Place each assembled door in "open" position as shown

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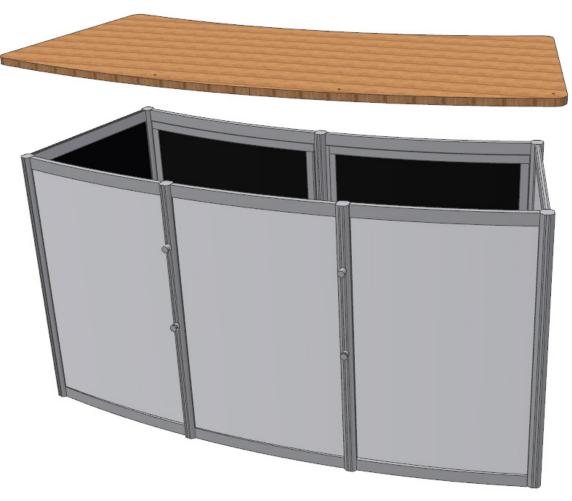
QTY: DESCRIPTION:

1

PART:

Counter 1

Custom Bamboo Top w/ White Alignment Stops

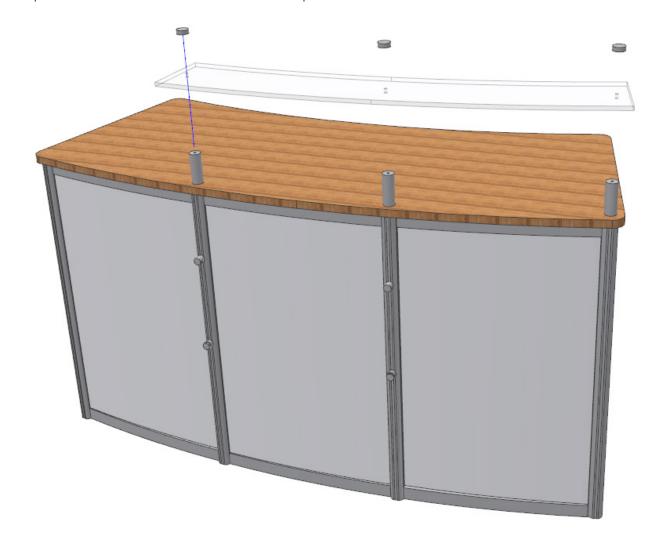


STEPS: 1- Place and Align w/ Pre-Install White Stops on Under side





PART:QTY:DESCRIPTION:Barrel3Standoff 4" Threaded BarrelCounter 21Frosted Standoff CounterCaps3Standoff Threaded Caps





#### STEPS:

1- Thread Barrel into Bamboo Counter top pre-drilled holes

2- Place Counter 2 in alignment with holes and secure with caps.







#### STEPS:

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SUSTAINABLE EXHIBITS

- 1- Remove Threaded Cap and loosen Set Screw to let sign slide in place
- 2-Slide/Align sign into gripper standoffs
- 3- Secure in place with Set Screw and replace Threaded Cap

DO NOT REMOVE THE STANDOFF, JUST THE THREADED CAP TO ACCESS THE SET SCREWS



# **STEP 07**











